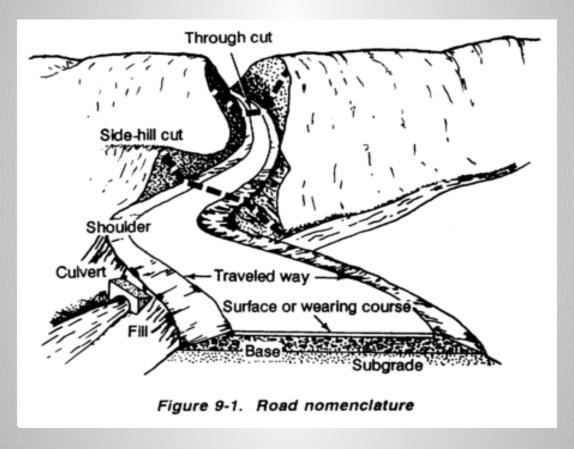
MILITARY ROADS



GySgt Hill.

OVERVIEW

 The purpose of this period of instruction is to provide you the knowledge to identify basic requirements, design, plan, and supervise military road construction to meet specifications for vehicle type and traffic quantity.

LEARNING • Terminal Learning Objective

Enabling Learning Objective

METHOD/MEDIA

- Lecture method
- Power point
- Demonstration
- Practical application
- Dry erase board

EVALUATION

Written exam

SAFETY/CEASE TRAINING

- Inclement weather procedures
- Fire procedures

MILITARY ROADS

- Questions:
 - What is taught?
 - -How it will be taught?
 - -How you will be evaluated?

SITE RECONNAISSANCE

- Checking feasibility
- Checking for alternate route(s)

Who should conduct it?

- Project Officer
- Engineer Chief
- Engineer Assistant

SITE CONSIDERATIONS

- Terrain Restrictions
- Existing Roads
- Existing Bridges
- Natural and Manmade Obstacles
- Vegetation and Undergrowth
- Engineering effort required

SITE CONSIDERATIONS

- Existing soil Conditions
- Possible barrow pit locations

PRELIMINARY ROAD LOCATION FACTORS

- Soil Characteristics: Locate roads on terrain having the best sub grade soil conditions to decrease construction efforts and make a more stable road.
- Drainage: Locate roads in areas that drain well, and where the construction of drainage structures is minimized.
- Topography: Avoid excessive grades and steep hills. Locate roads on the side of a hill instead of going directly over it.

PRELIMINARY ROAD LOCATION FACTORS

- Earthwork: Earthwork operations are the single largest work item during the construction of a road. Balancing cut and fill volumes will decrease hauling distances, and the work required to handle the material.
- •Alignments: Keep the number of curves and grades to a minimum. Avoid excessive grades which cause mobility problems.

FINAL ROAD LOCATION

- Co-locate with existing roads
- Locate on stable soil mass
- Avoid high water tables
- Locate along natural contours
- Avoid rockwork and excessive Clearing Grubbing & Stripping
- Avoid sharp curves, grades and gaps

RECORDING OBSERVATIONS

• Make your notes as detailed as possible when performing the site reconnaissance.

 Use a rough checklist to help you with your site observations. (student handout)

Make a rough sketch of the

QUESTIONS?



DRAINAGE



PROPER DRAINAGE

- Inadequate drainage is the #1 killer of a road system
- Proper drainage is a must before, during and after construction
- Proper drainage ensures that surface water is carried away from the road surface

EFFECTS OF IMPROPER DRAINAGE

- Washouts
 - -Culverts
 - -Bridges/abutments
 - -Road Bed
 - Weakens sub grade and base course of the road

CULVERTS

- It is a waterway enclosure used to pass water from one point to another
 - Embankments
 - -Under a road section
 - -Cross Drainage
 - Ditch Relief

CULVERT CLASSIFICATIONS

 There are two culvert classifications

- Permanent

- Expediant

Corrugated metal pipe



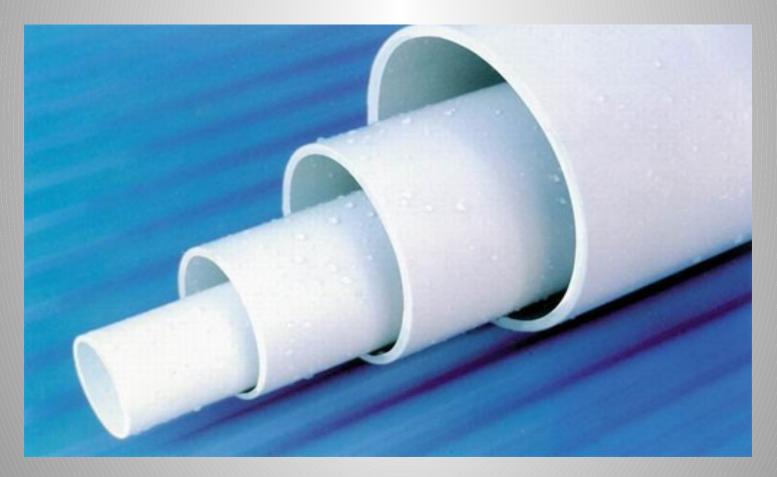
Concrete pipe (CP)



Vitrified clay pipe (VC)

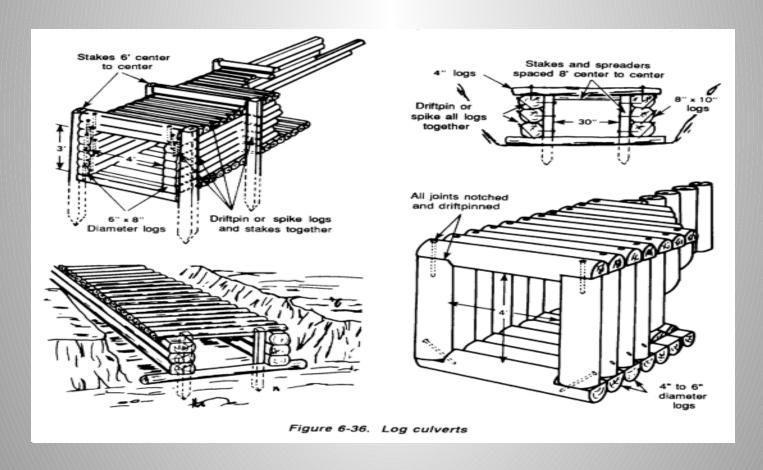


Polyvinyl Chloride Pipe (PVC)



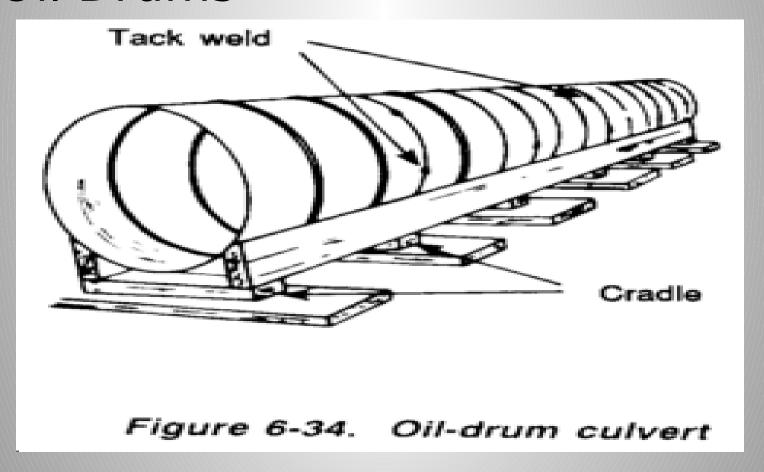
EXPEDIENT CULVERTS

Logs and Lumber (wooden)



EXPEDIENT CULVERTS

Oil Drums



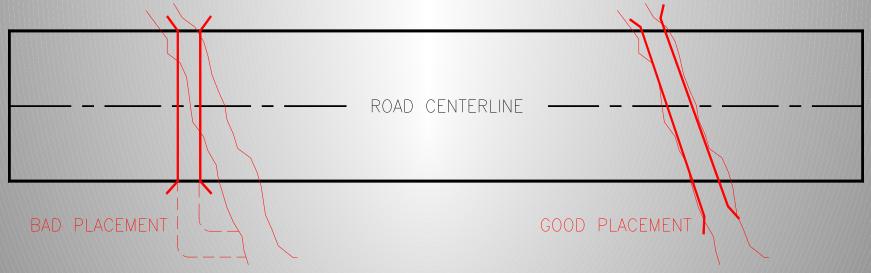
EXPEDIENT CULVERTS

Landing Mat and Sand bags



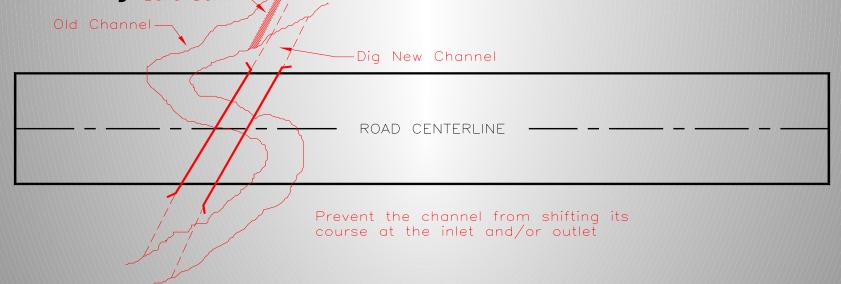
CULVERT ALIGNMENT

 To maintain an existing drainage path, place the culvert directly in the channel bottom. If no change is made to the original path of the existing channel, the drainage will not change its direction.



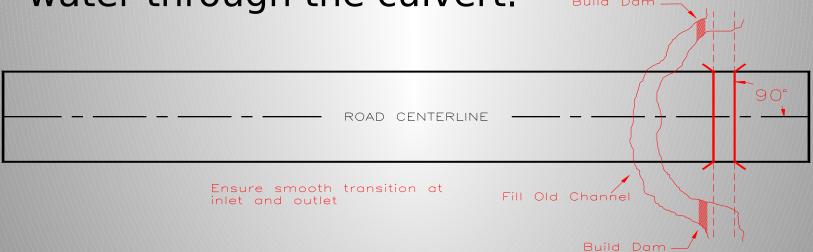
CULVERT ALIGNMENT

 Sometimes the road must be constructed on a section where the channel meanders.
 In this case it is a good idea to cut a new path that will direct the existing channel away from the road.



CULVERT ALIGNMENT

 The road may also cut across a bend in the channel. Place the culvert at a 90 degree angle to the road, and fill and compact the bend of the channel. Place a dam at the inlet and outlet to redirect the flow of water through the culvert.



QUESTIONS?



CONSTRUCTION SURVEY

- Is to support the construction activities for the road
- Broken down into three distinct phases
 - Preliminary
 - Final Location
 - -Construction Layout

ALIGNMENT STAKES

- Indicate:
 - -Horizontal alignment
 - -Establish sub grade
 - -Establish finish grade
 - -Cut and Fill
 - -Side Slope ratios

CENTERLINE STAKES

- These stakes establish the location of the road centerline (CL).
- They are normally set at 100 foot station intervals starting at the beginning of the project (BOP), and proceeding to the end of project (EOP).
- •They are marked with station values on the front of the stake which faces in the direction of the BOP.

CENTERLINE STAKES

CENTERLINE STAKES **FACES BOP** J 7+50 **BOP** 0+00 **GROUND** LEVEL.

CENTERLINE STAKES

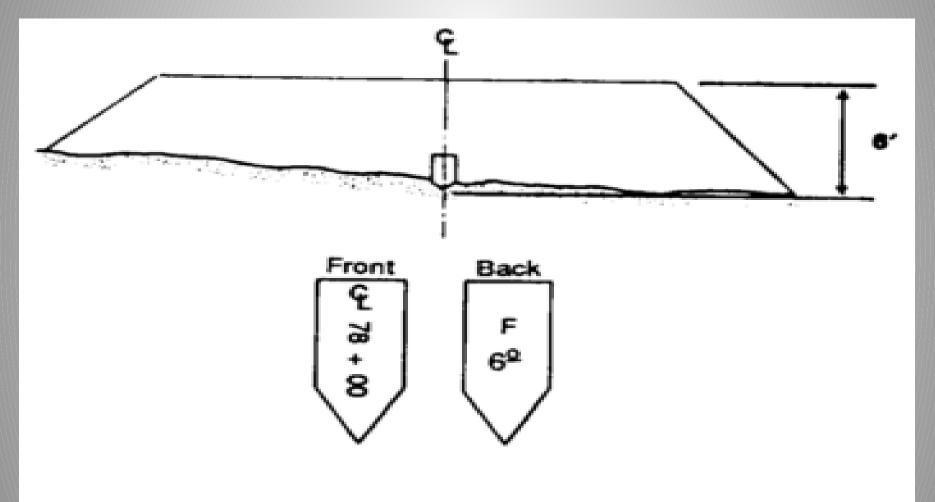


Figure 3-1. Centerline stakes

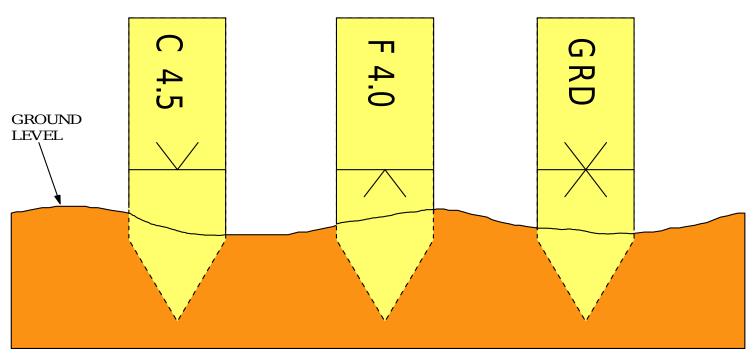
GRADE STAKES

- •These stakes guide grading operations during the establishment of the vertical alignment (subgrade and finish grade) for a road.
- •They will indicate the amount of earth that must be cut or filled at each station along the road centerline.
- •The back of the centerline stake will be marked with the cut or fill amounts, and will be shown to the nearest half of a foot.

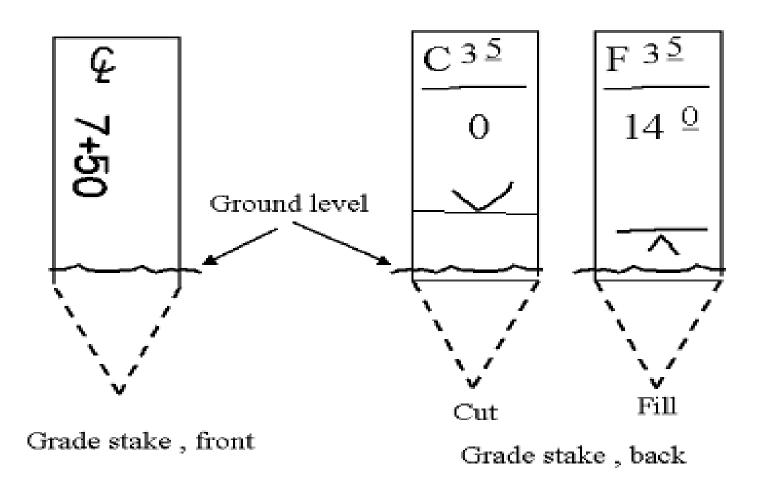
GRADE STAKES

GRADE STAKES

BACK OF CENTERLINE STAKE FACING EOP



GRADE STAKES

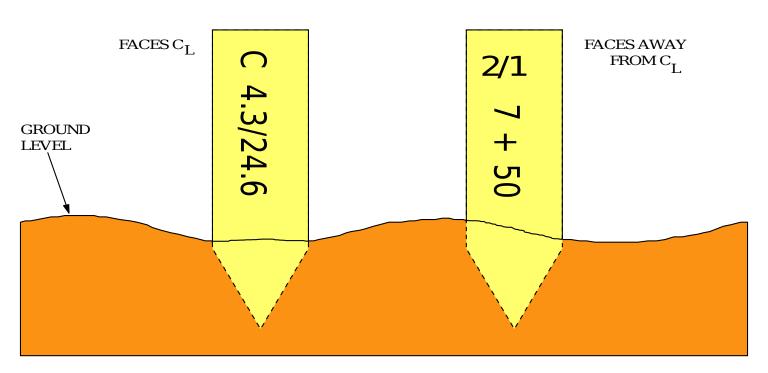


SLOPE STAKES

- •These stakes establish the earth moving limits, left and right of the centerline.
- Slope stakes are placed at the left and right limits of the roadway facing the centerline at a 45 degree angle.
- They identify the top of cut on the back slope of a ditch, or the toe of fill on an embankment.
- •They are marked with the slope ratio and station value on the back of the stake, and are marked with the cut or fill value and distance from the centerline on the front of the stake.

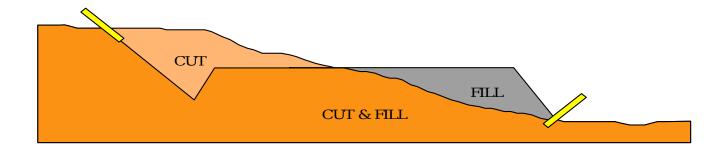
SLOPE STAKES

SLOPE STAKES



SLOPE STAKES

SLOPE STAKE PLACEMENT

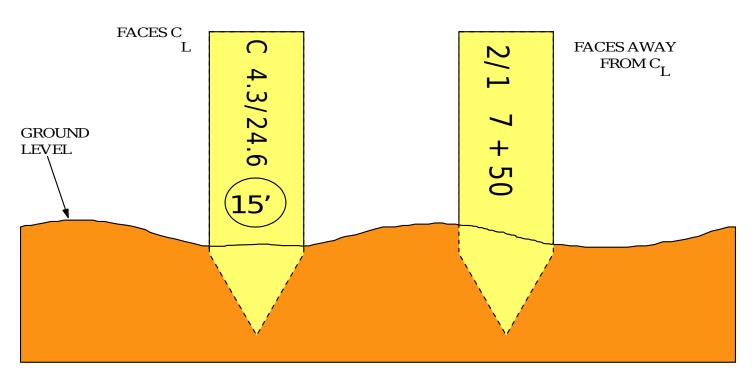


OFFSET STAKES

- Offset stakes are placed as references out beyond the slope stakes at key stations.
- They are used as a backup reference for the surveyors to reestablish critical alignment stakes that may have been disturbed during earth moving operations.
 - Reference the BOP station.
 - Reference the EOP station.
 - Reference curve stations and culvert locations.

OFFSET STAKES

OFF SET STAKE



OFFSET STAKES

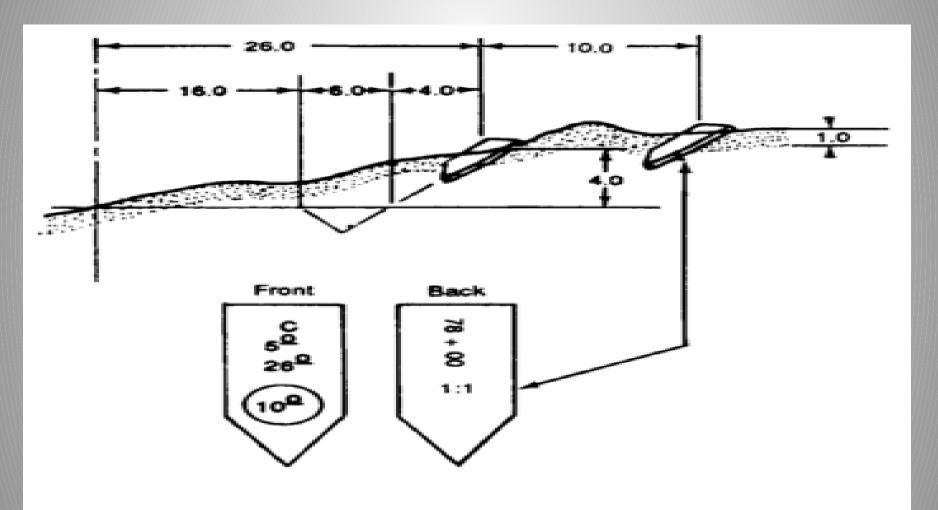


Figure 3-3. Marking and placement of offset stakes

45

QUESTIONS?



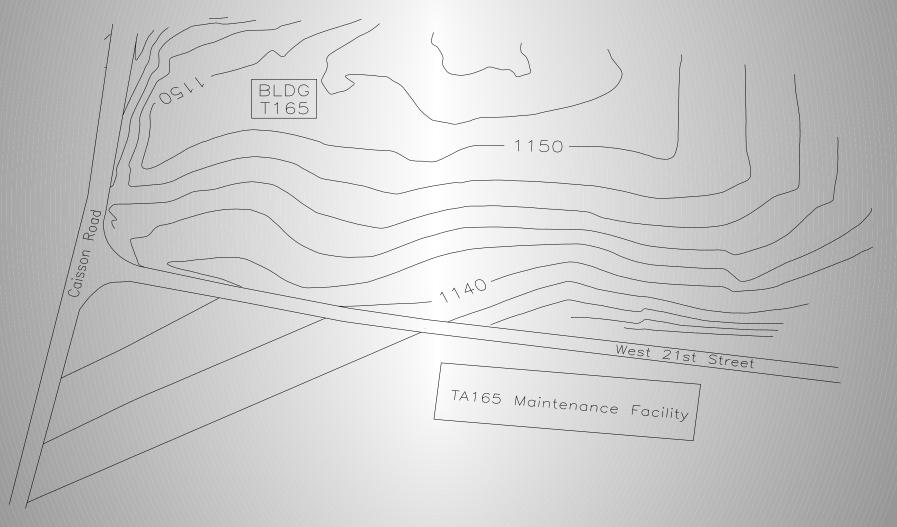
CONSTRUCTION PLANS

- Finished drawings are used in the development of all military roads.
- Construction plans provide layout information to the Engineer Assistants.
- These plans are critical to the Engineer Equipment Chief as a tool to supervise construction surveys and earth moving operations.

SITE PLAN

- A site plan shows all existing manmade and natural features on the existing project site before construction begins.
- This drawing is created after the preliminary survey has been conducted.
- Terrain relief is shown by contour lines placed at two or five foot contour intervals to show to clearly show the topographic relief of the intended road route

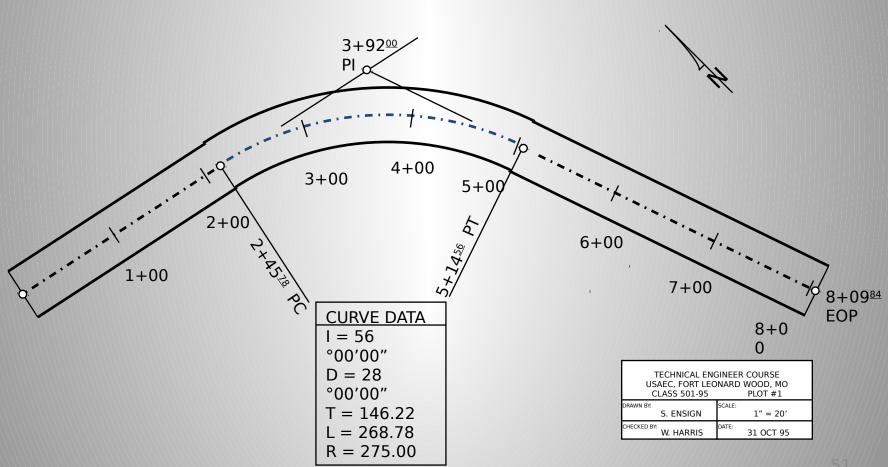
SITE PLAN



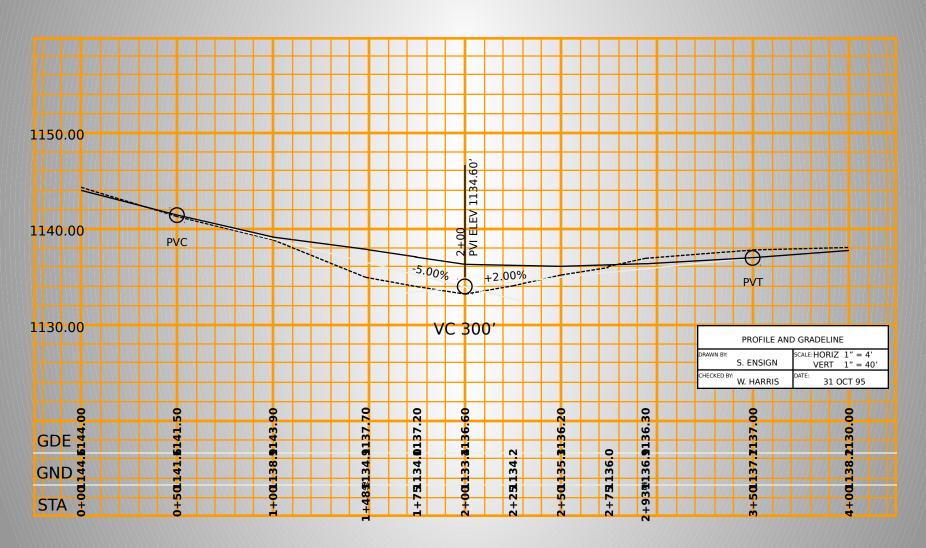
PLAN AND PROFILE DRAWING

- The plan view is a "Top View" looking down on the road.
- This is the primary drawing used for the location and layout of the road, showing all horizontal alignment information for staking the centerline of the road, and culvert locations.
- The profile is a sectional view taken along the centerline of the road, and shows the existing ground elevations and proposed grade line elevations.

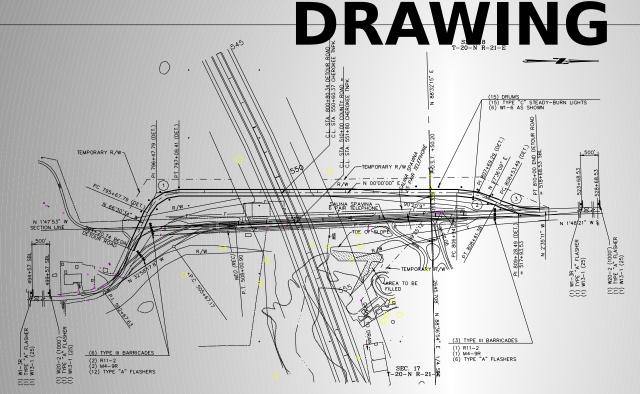
PLAN DRAWING



PROFILE DRAWING



PLAN AND PROFILE



SHOO-FLY	&c	CONSTRUCTION	SIGNING	AT	CROSS	STREET	_	STA.	551+80	
SPECIAL DETOUR										

																	END DETOUR	
940	BEGIN DETOUR										EXIST. (GROUND					810+00.00	940
930	74					1.67%			-	0.65%								930
920	794+20	4		796+80.34	PR	OFILE GRA	NDE -	800+80.34 933.00				804+80.34 35.60						920
110				PVC 79				PVI 800				PVT 80						910
900	794	923.31	924.98	936.65	928	929.68	931.01	932.21	933.28	934.22	935.04	935.73	936.38	807	937.68	938.33	938.98	900

| DETOUR CURVE DATA | #2 DETOUR CURVE DATA | #3 DETOUR CURVE DATA | #4 DETOUR CURVE DATA |

				COORDINATES				
ROUTE	POINT	STATION	NORTH	EAST				
€ BASE LINE	P.I.	502+67.63	452555.90	2855805.56				
€ BASE LINE	P.C.	505+67.16	453207.20	2855642.55				
€ BASE LINE	P.I.	506+86.85	453307.61	2855577.41				
€ BASE LINE	Р.Т.	508+00.90	453427.17	2855572.01				
€ BASE LINE	Р.Т.	510+00.00	453626.07	2855563.02				
& BASE LINE	P.T.	516+50.00	454275.41	2855533.69				
& BASE LINE	P.O.T.	519+00.00	454264.13	2855783.44				
DETOUR @ STA 551+	80							
€ DETOUR	P.O.T.	794+20.74	453044.48	2855659.62				
© DETOUR	P.C.	795+67.79	453103.09	2855524.75				
© DETOUR	P.I	796+47.79	453134.98	2855451.38				
€ DETOUR	P.T.	797+09.41	453214.98	2855451.38				
€ DETOUR	P.C.	806+94.29	454199.87	2855451.38				
€ DETOUR	P.I.	807+69.29	454274.87	2855451.38				
€ DETOUR	P.T.	808+41.38	454341.30	2855486.12				
€ DETOUR	P.C.	808+53.49	454352.03	2855491.73				
© DETOUR	P.I.	809+28.49	454418.50	2855526.48				
© DETOUR	P.C.	810+00.00	454493.42	2855523.09				

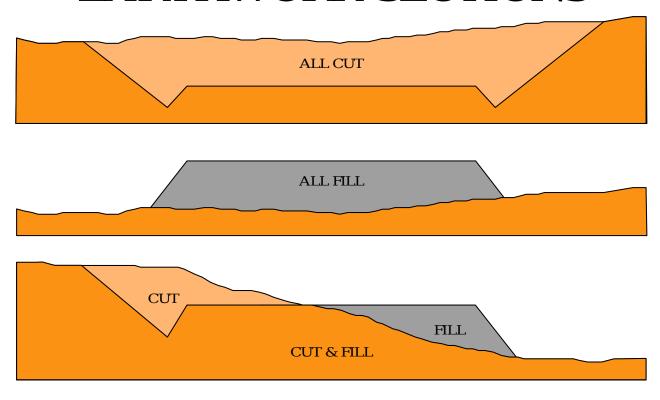
NO.	4///	REVISION	IIII	8Y	DATE
	OKLA	HOMA TURNPIKE A CHEROKEE TURNF		ITY	
PLAN S 1" = 10 PROFILE : HORIZOI 1" = 10	SCALE	SPECIAL DETO	UR SH	т. #	3
VERTIC	AL	THE BREISCH COMPAN ENGINEERS ARCHITECTS PLA SAND SPRINGS, OKLAHOMA	NNERS	SEC	TION
DESIGNED	LWB	CONTRACT NO.	1///	57.	///
CHECKED	WAR LWR	DATE AUG. 11, 1989	SHEET	70	- /

CROSS SECTION DRAWING

- The cross section is a section view of the road, cut perpendicular to the centerline, looking in the direction of travel. There are two types of cross section drawings:
 - Earthwork Cross Sections: These drawings show the existing ground line and proposed road grade line.
 These are the primary drawings that are used to generate earthwork volume estimations.
 - Typical Cross Section: This drawing will show the road dimensions, slope ratios, and types of materials to be used to construct the proposed road.

EARTH CROSS SECTION

EARTHWORK SECTIONS



EARTH CROSS SECTION

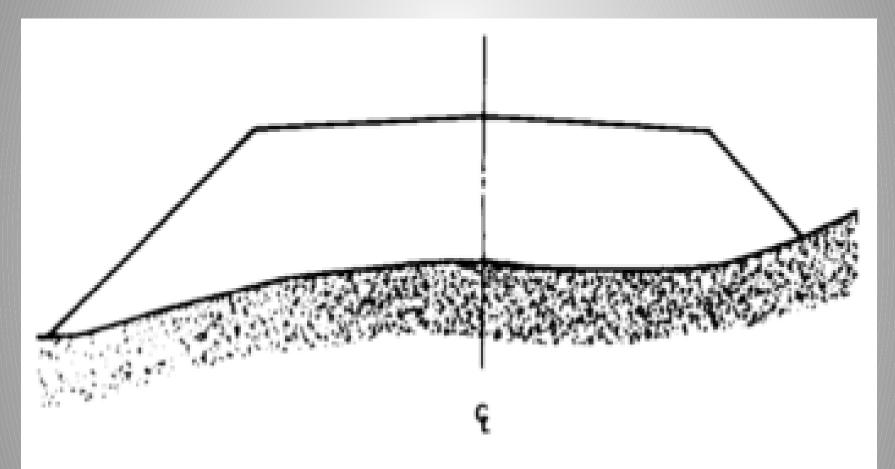
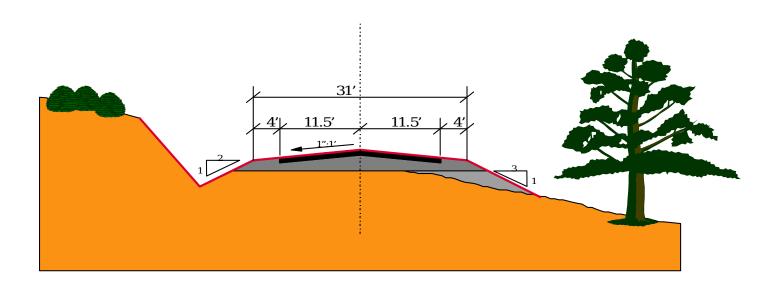


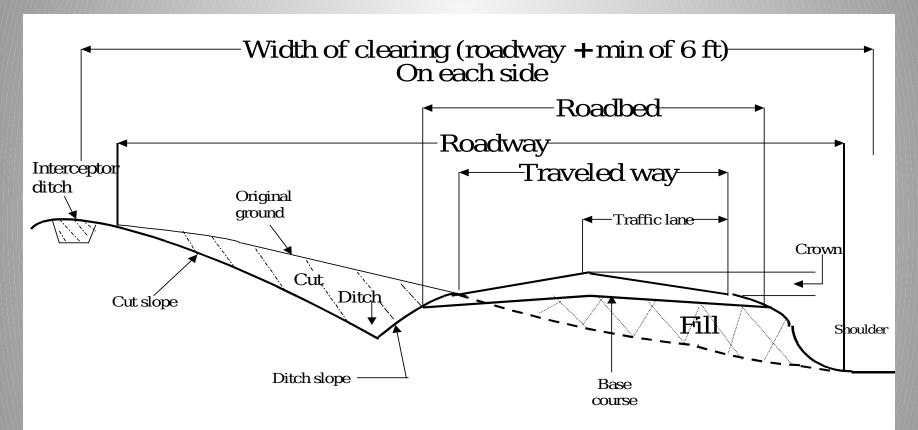
Figure 3-4. Typical fill cross section

TYPICAL CROSS SECTION

TYPICAL SECTION FOR MILITARY ROADS



TYPICAL CROSS SECTION

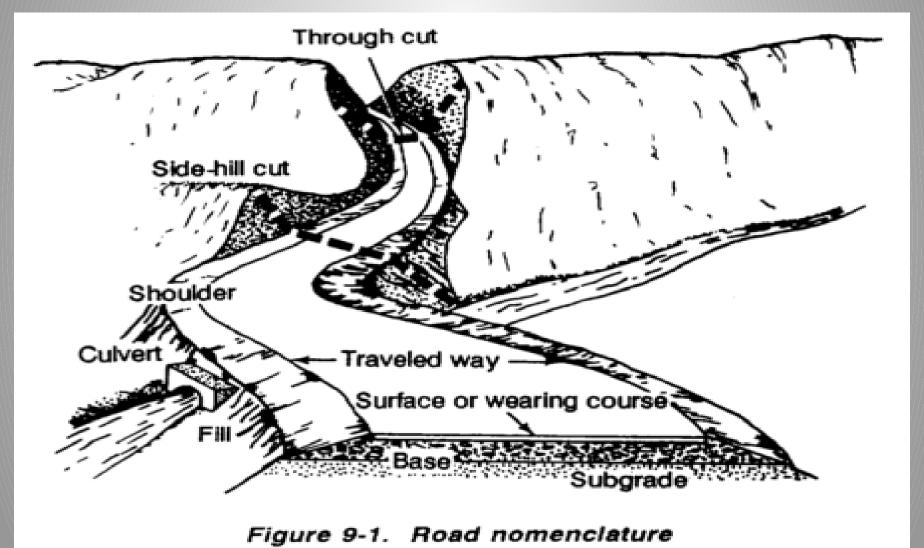


Road cross section and normendature

QUESTIONS?



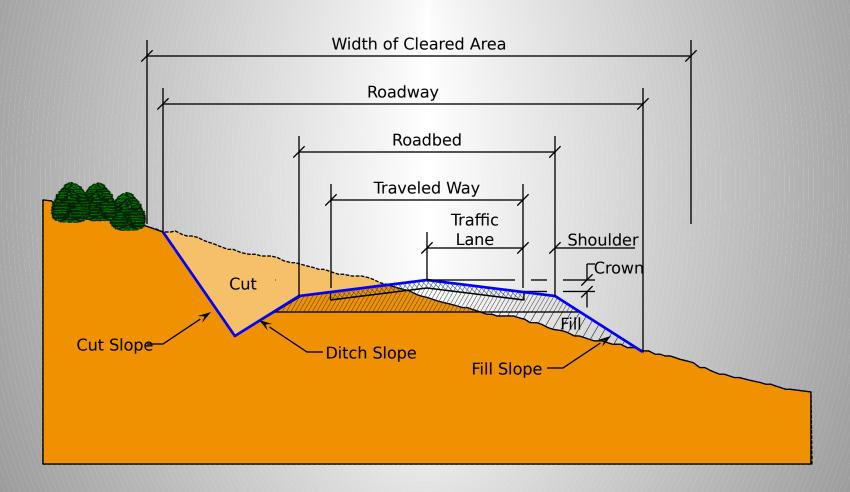
ROAD DESIGN



ROAD DESIGN

- Road design will be dependant upon several factors
 - Subgrade
 - Anticipated Traffic
 - Drainage conditions
 - Construction time available
 - Materials and Equipment available
 - Personnel and Expertise available

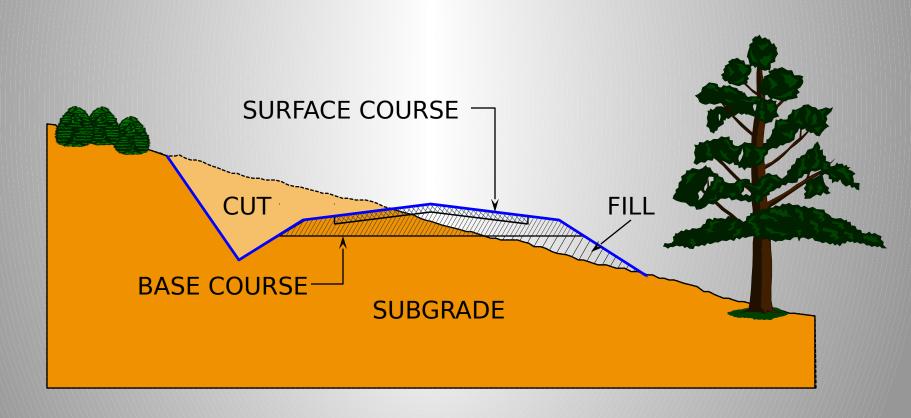
ROAD COMPONENTS (FYI)



SUB GRADE

- The roads foundation
- Distributes the load to the earth below
- Most usually constructed with existing (Indigenous) material

ROAD COURSES (FYI)



BASE COURSE

Distributes the loads (traffic) to the subgrade

 Must be strong enough so that the transferred load will not exceed the

SU

Pavement

Base

Pressure
distribution
Subgrade

Thick structure

Figure 5-2. Distribution of pressures under single-wheel loads

GEOMETRIC DESIGN

- Based on road class
- Ensures safety and good traffic flow
- Begins with a good topo survey
 - Identify centerline
 - -Calculate grades and vertical curves
 - •Refer to table 9-1
 - Calculate degree and length of horizontal curves
 - •Refer to table 9-1

GEOMETRIC DESIGN

- Adjust horizontal and vertical curves and grades
- Draw typical cross sections
- Design drainage

ROAD TYPE

- Structural characteristics should accommodate traffic volumes.
- FM 5-430-00-1, table 9-1, show four possible road types (classes).
- Classes A and B are considered permanent.
- Classes C and D are temporary.
 - As Marine Engineers we will only construct types C and D Roads.

TABLE 9-1

Table 9-1. Geometric design data for military roads

			Clese A	Class B	Clase C	Class D		
Desig	gn Controls and Elements		(4 Lane)	(2 Lene)	(2 Lane)	(1 Lane)	Remarks:	
	gn Controle						(1) The DHV shown for all roads is in total vehicles per hour for all lanes in both directions. The DHV is	
1. Ts	affic composition	(1)					approximately 15 percent of the ADT.	
Des	erage daily traffic (ADT) (45% trucks) sign hourly volume (DHV) (ht distance restriction, %	(2)	3,400-6,700 510-1,000 40-0	935-3,400 140-510 80-0	200-935 30-140 80-40	Under 30 Under 30 100	(2) The values shown for this term indicate the combined effects of horizontal (curves) and vertical (grade) signment on capacity. A value of zero percent indicates an absolutely straight, flat alignment with no restriction on	
	esign speed (V), mph (kph) erage running speed, mph (kph)		60 (97) 45 (72)	60 (97) 45 (72)	40 (64) 35 (56)	30 (48) 25 (40)	sight distance. A value of 100 percent indicates a road with numerous sharp curves and grade changes on which the sight distance is less than 1,500 ft[457:201 m] at any point on the road.	
Cros	se-Section Elements						(3) If the anticipated traffic includes a significant number	
	3. Pavements (3)						of vehicles having widths in excess of 8.5 ft (2.591 m), the traffic larnes should be widened in the amount by which the vehicle width exceeds 8.5 ft (2.591 m).	
Mir	nimum width of traffic lane, ft (m) with barrier curb without barrier curb nimum distance between curb faces, ft i teral clearance from edge	(m)	12 (3.658) 12 (3.658) 53 (16.154)	12 (3.658) 12 (3.658) 29 (8.839)	10 (3.048) 10 (3.048) 25 (7.620)	10 (3.048) 10 (3.048) 15 (4.572)	(4) There should be a color or texture contrast between traffic lane and shoulder surfaces.	
	of traffic lane to obstructions, it (m) ormal cross slope (crown slope) rate		6 (1.829) 0.0104-0.0108	6 (1.829) 0.0104-0 0208	6 (1.829) 0.0208-0.0417	4 (1.219) 0.0208-0.0417	(5) Values shown are calculated on basis of maximum rate of superelevation of 0.100.	
4. St	houlders	(4)					(6) Pavement widening for a class C or class D road varies 2 to 5.5 h (0.610 to 1.676 m) as the curvature	
No	nimum width w/o barrier curbs, ft (m) xmall cross slope, rate pe, (perm road)		10 (3.048) 0.0417-0.0625 Dustless	10 (3.048) 0.0417-0.0625 Stable	6 (1.629) 0.0417-0.0625 Compacted soil	4 (1.219) 0.0417-0.0625 Compacted soil	varies from 2 to 26.7°. Values obtained may be rounded off to the nearest 0.5 ft (0.152 m).	
	ridge clearance (perm)*						(7) The term critical length is used to indicate the maximum length of a designated upgrade upon which a loaded truck can operate without an unreasonable	
6. C	urb offset for barrier curb, ft (m)		2.5 (0.762)	2.5 (0.762)	2.0 (0.610)	2.0 (0.610)	reduction in speed. Critical lengths may be increased at an approximate rate of 50 ft (15.240 m) per percent decrease in grade from the values shown.	
Alig	nment Elements						(B) The minimum lengths of vertical curves are	
	light distance		475 (144.780)	475 (144.780)	275 (83 820)	200 (80.960)	determined by multiplying k by the algebraic differences in grades (in percent).	
	Minimum stop sight distance, ft (m) Minimum pass sight distance, ft (m)		N/A	2,100 (640.081)	1,500 (457.201)	N/A	Notes:	
8. H	lorizontal alignment						As can be seen, capacities are shown as a range of values. If maximum (or minimum) design values	
	eximum horizontal curvature evement widening, ft (m)	(5) (6)	5.5° None	5.5° None	14.5° 2-4 (0.610-1.1219)	26.7* 2-5.5 (0.610- 1.676)	shown are rigidly adhered to, then the resultant capacity of the road will be on the lower side of the capacity range. Therefore, discretion should be used	
9. V	Vertical alignment						in selecting design values by avoiding maximums or minimums whenever possible.	
Gr	rade						2. Turnouts should be provided at 1/4-mile	
Cr	aximum grade, % rtical length, ft (m)	(7)	6 700 (213.360)	6 700 (213.360)	10 450 (137 160)	15 250 (76.200)	(402.250 m) intervals on class-D roads.	
	inimum grade, %		0.3	0.3	0.3	0.3	Curbs will generally not be provided in open areas.	
	ertical curves	(8)						
Limit	vert (crest) vertical curve k, ft (m) vert (sag) vertical curve k, ft (m) bsolute minimum length, ft (m)		160 (48.768) 105 (32.004) 180 (54.864)	160 (48.768) 105 (32.004) 180 (54.864)	55 (16.764) 55 (16.764) 120 (36.576)	35 (10.668) 28 (8.534) 80 (24.384)		
							60	

CRITERIA

- Average Daily Traffic (ADT) or Designed Hourly Volume (DHV)
 - -Rule of thumb: number of vehicles per unit that will be using road multiplied by 2
- Refer to FM 5-430-00-1 Figure 9-3

TABLE 9-3

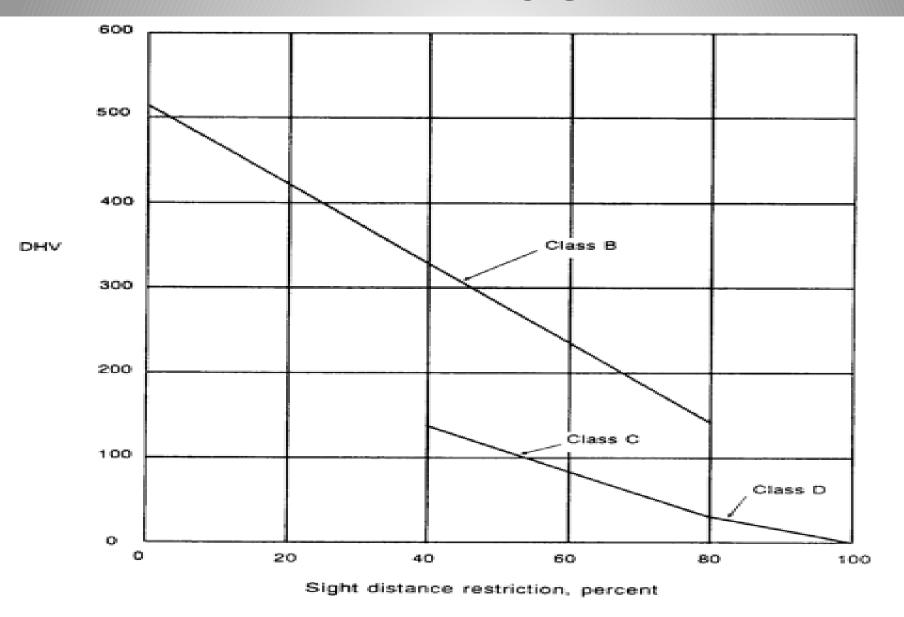


Figure 9-3. Interpolation of DHV for selection of road class (not to scale)

ADT & DHV FORMULAS:

Example: A road is to be constructed for an estimated 250 vehicles.

Step #1: Compute Average Daily Traffic (ADT).

- ADT = No# of vehicles x 2 (round trip)
 - 250 x 2 = 500 vehicles per day.

Step #2: Compute Design Hourly Volume (DHV).

- #DHV = No# vehicles per day x 0.15 (rush hour constant).
 - 500 x 0.15 = 75 vehicles per hour.
 - DHV = No# vehicles per day / 24 (hours in 1 day).
 - 500 / 24 = 21 vehicles per hour.

Step #3: Compare computed values to design controls to determine which class of road is required.

GRADE AND ALIGNMENT

- Usability of the route is directly related to the degree of curvature for both horizontal and vertical curves
 - As a general rule--- the fewer the curves the better

HORIZONTAL ALIGNMENT AND CURVES

- Make curves as gentle as possible
 - Lengthening the curves will shorten the tangents.
- Tangents should intersect existing roads (and railroads) at right angles
- The most common types are the; simple, compound, reverse and

HORIZONTAL ALIGNMENT AND CURVES

 The spiral is used only on class A & B routes therefore they will not be used.

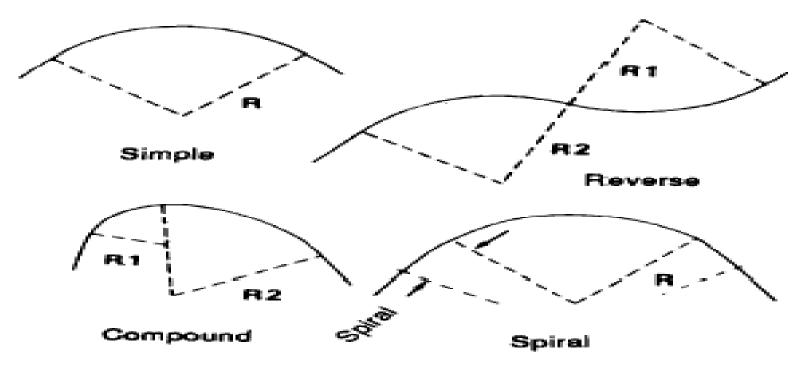
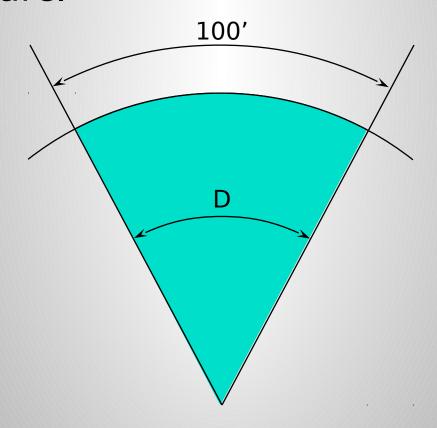


Figure 9-4. Types of horizontal curves

DEGREE OF CURVE

The Degree of Curve (D) is defined by the angle subtended by 100 feet of circular arc.



VERTICAL ALIGNMENT

- Excessive grades have tremendous impact on traffic
 - -Maintain within values found on table 9-1, FM 5-430-00-1
- Care must be taken during design to ensure best grades are achieved <u>and</u> earthwork is kept at a minimum

VERTICAL ALIGNMENT

- Points of fixed elevation:
 - Existing roads (and railroads), Bridges and streams
- Criteria for grades:
 - Minimum gradients
 - Max allowable change in grade at Intersection points
 - Permissible depth of cut/fill
 - Max approach gradients (to bridges or intersections)

QUESTIONS?



STRUCTURAL DESIGN

- Military roads will most commonly be surfaced with natural, indigenous materials
- Expedient surfacing methods used when required

EARTHEN ROADS

- Native soils hastily formed to satisfy immediate traffic needs.
- Can be used as a sub-grade for more deliberate surface
- Generally limited to dry weather and light traffic
- Maintenance is required by graders and/or drags
- Dust control must be considered in dry climates
- Earthen road surfaces can be treated with admixtures to provide strength during wet weather

STABILIZED SOILS

- Surface and subsequent layers stabilized with bituminous materials or other admixtures (cement)
- Bearing surface should have
 - Maximum Sized Aggregate (MSA)
 of 1" 1.5" (preferred)
 - -10% 25% fines

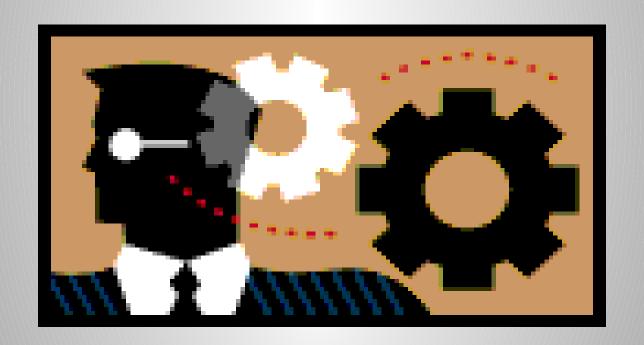
SAND/CLAY

- Mechanically stabilized soil surface
 - Addition of fine gravel will add stability
- Works well for light traffic (usually)
- Maintenance is required
 - -dust abatement, blading and dragging

GRAVEL

- Constructed of a compacted layer material consisting of 30% gravel with a MSA of 1" to 1.5"
- Angular materials are best
- Rounded materials may be used but will usually require additives to act as binding agents
- Requires maintenance

QUESTIONS



GENERAL ROAD STRUCTURAL DESIGN

- Unsurfaced or Aggregate systems
- Class (A-G)
- Design Index (1-10)
- Design Category (I-VII)

CLASSES

Table 9-8. Road-class selection criteria

_																		Number of Vehicles Per Day
							,											10,000
											4				+			8,400-10,000
											+							6,300-8,400
																		2,100-6,300
															+			210-2,100
												i			i	ï		70-210
						_		_										Under 70
	d s	_	_	_	_	_	_	_	_	_	_	_	_		- -	_	_	_

DESIGN INDEX

- Vehicle Groups:
 - Group 1- Passenger cars and pickup trucks
 - Group 2- Two-axle trucks (excluding pickup trucks)
 - Group 3- Three, four, and five axle trucks

TRAFFIC CATEGORIES

Table 9-9. Preumatic-tired traffic categories based on traffic composition

Traffic	Percentage of total traffic for vehicle groups									
Category	Group 1	Group 2	Group 3							
Category I	≥ 99%	≤ 1%								
Category II	≥ 90%	≤ 10%								
Category III	≥ 84%	≤ 15%	≤ 1%							
Category IV	≥ 65%	≤ 25%	≤ 10%							
Category IVA	Any amount	> 25%	> 10%							

DESIGN INDEX

Table 9-10. Design index for pneumatic-tired vehicles

Design Index									
Class	Category I	Category II	Category III	Category IV	Category IVA				
Α	2	3	4	5	6				
В	2	2	4	5	6				
С	2	2	4	5	6				
D	1	2	3	4	5				
E	1	2	3	4	5				
F	1	1	2	3	4				
G	1	1	1	2	2				

TRACKED/FORKLIFT CATEGORIES

Table 9-11. Tracked-vehicle and forklift traffic categories

	Vehicle Weight,	Pounds
Category	Tracked Vehicles	Forklift Trucks
v	40,001-60,000	10,001-15,000
VI	60,001-90,000	15,001-25,000
VII	Over 90,000	Over 25,000

DESIGN INDEX (TRACK/FORKS)

Table 9-12. Design index for tracked vehicles and forklifts

Traffic Category		Nur	nber of V	ehicles p	er Day (or	Week as	Indicated	
	500	200	100	40	10	4	1	1 Per Week
٧	6	6	6	6	5	5	5	
VI	9	8	7	6	6	6	5	5
VII	10	10	9	9	8	7	6	5

NOTE: If number of vehicles is between values, round up to the next higher number.

UNSURFACED ROADS

- (1) Estimate the number of passes of each type of vehicle expected to use a road on a daily basis.
- (2) Select the proper road class based upon the traffic intensity from Table 9-8.
- (3) Determine the traffic category based upon the traffic composition criteria shown in Table 9-9.
- (4) Determine the design index from Table 9-10 or Table 9-12.
- (5) Read the soil-surface strength required to support the design index from Figure 9-50.

UNSURFACED ROADS, CBR REQUIREMENT

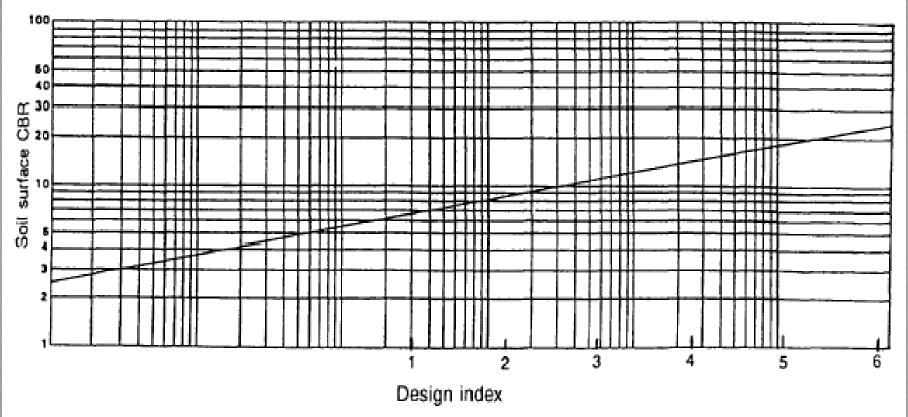
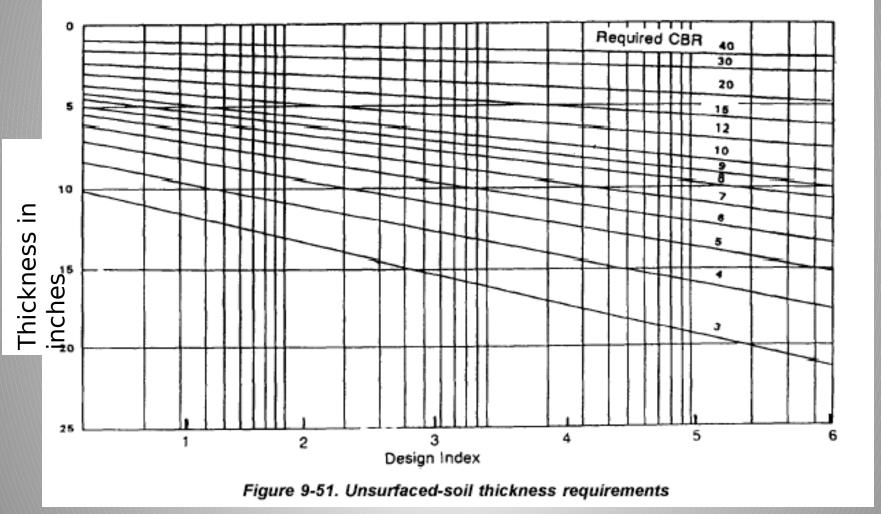


Figure 9-50. Unsurfaced-soil strength requirements

THICKNESS REQUIREMENTS



EXAMPLE

Vehicle Average Daily Traffic
M998 HMMWV ________ 180
(two axle)
M929 5-ton Dump 50
(three axle)

EXAMPLE/SOLUTION

- 1. Determine the average daily traffic (given).
- 2. Select road class E from Table 9-8, based upon 230 vehicles per day.
- 3. Select traffic category IVA, based upon the percentage of Group 3 vehicles.
- 4. The design index is 3 from Table 9-10.
- 5. The soil-surface strength requirement for a design index of 3 is 10.8 CBR.
- 6. Check to ensure the design CBR value of the in-place soil exceeds the 10.8 CBR required. If not, consider using either soil stabilization or an aggregate road.
- 7. Determine the required unsurfaced-soil thickness from Figure 9-51. Given a design index of 3 and a required CBR of 10.8, the required thickness from Figure 9-51 is 6 inches.

AGGREGATED-SURFACE ROADS

Materials- Refer to Chapter 5 FM 5-4300-00-1 (capable of obtaining CBR or 50 or better, MSA≤ 3")

Higher quality to lower quali

Select and sub-base materia

Table 9-13. Compaction criteria and CBR requirements for an aggregate road structure

CBR requirements	Layer	Compaction requirements
50, 80, 100	Base course	100 - 105%
20 - 50	Subbase course	100 - 105%
0 - 20	Select material	Cohesive: 90 - 95% Cohesionless: 95 - 100%
	Design subgrade (SCIP)	Cohesionless: 95 - 100%
	Uncompacted subgrade	

NOTES:

- 1. All lifts in a road design must be at least 4 inches.
- 2. A cohesive soil is one with a PI above 5.
- 3. A cohesionless soil is one with a PI of 5 or less.
- Percent compaction Is compared to the CE 55 curve according to ASTM D1557.

AGGREGATED-SURFACE ROADS

Base Course - Best materials

Design requirements----

Thickness requirements

Look at enclosure (2)

Table 9-15. Assigned CBR ratings for basecourse materials - aggregate-surfaced road

Number	Туре	Design CBR
1	Graded crushed aggregate	100
2	Water-bound macadam	100
3	Dry-bound macadam	100
4	Lime rock	80
5	Stabilized aggregate	80
6	Soil cement	80
7	Sand shell or shell	80

NOTE: It is recommended that stabilized-aggregate base-course material not be used for tire pressures in excess of 100 psi.

AGGREGATED-SURFACE

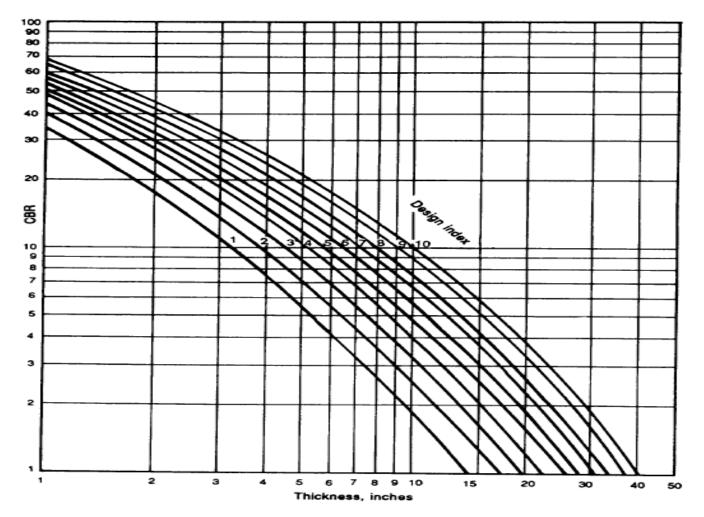


Figure 9-52. Design curves for aggregate-surfaced roads.

DEPTH OF COMPACTION

Table 9-16. Required depth of subgrade compaction for roads, cohesionless soils

Percent	Depth of Compaction (in Inches) for Indicated Design Index									
Compaction	1	2	3	4	5	6	7	8	9	10
95-100¹	7	8	10	11	12	14	15	17	19	21
90-95²	10	12	14	16	18	20	22	24	28	30

^{&#}x27;Normally used.

Table 9-17. Required depth of subgrade compaction for roads, cohesive soils (PI>5)

Percent	Depth of Compaction (in Inches) for Indicated Design Index									
Compaction	1	2	3	4	5	6	7	8	9	10
90-951	6	7	8	9	10	11	12	13	15	17
95-100²	6	6	6	6	7	7	8	9	10	11

^{&#}x27;Normally used.

²Use if on-site test strip results show the 95-100 range is not attainable.

²Use if on-site test strip results show these ranges are attainable, and shear failure is unlikely...

QUESTIONS?

7 STEP MILITARY ROAD

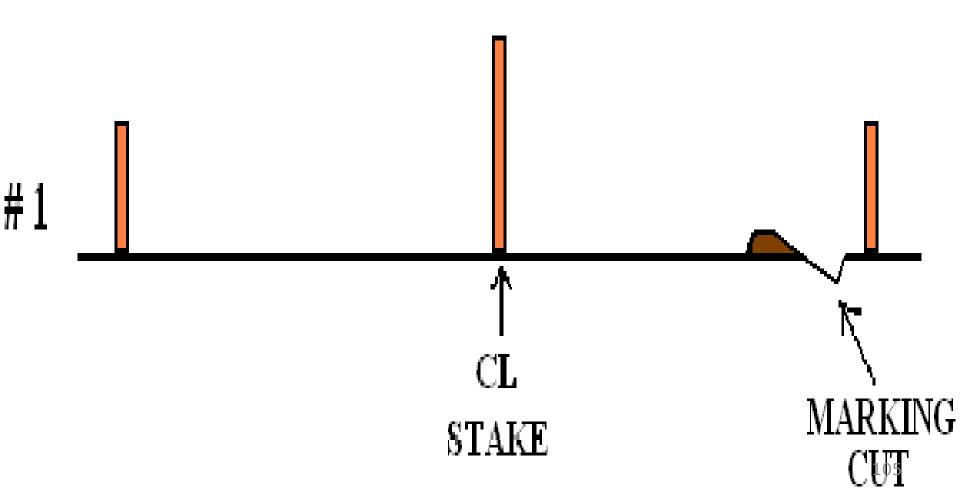
- Depending on time and assets, Military Roads will either be Deliberate or Hasty
- Deliberate
 - Surveyed and staked
 - Quarry materials used
 - Designed for long-term usage
- Hasty
 - Temporary in nature
 - Repairing existing roads
 - Use indigenous materials

Seven Step Military Road Always clear, strip, and grub

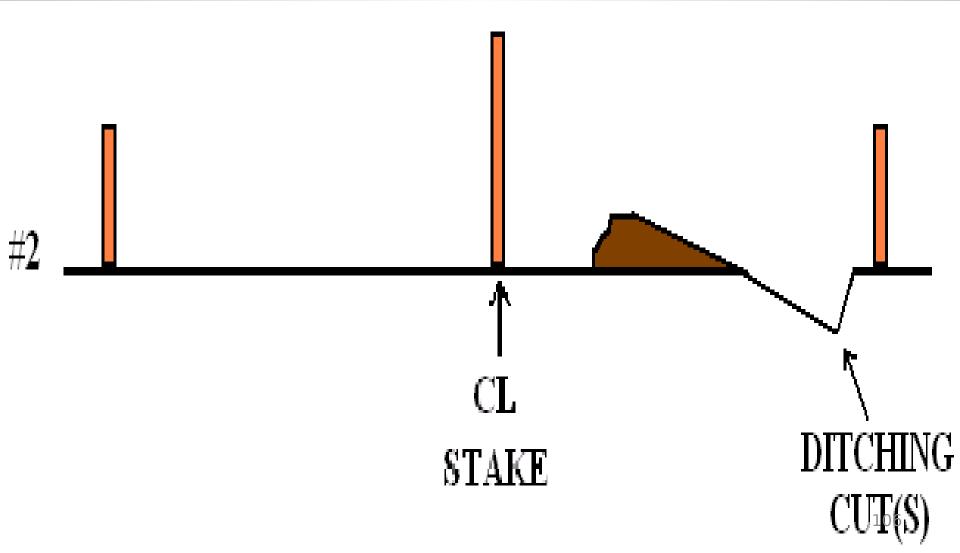
 Always clear, strip, and grub before employing these procedures if possible.

 These steps are just that "steps" and not passes; it may take the grader several passes to achieve each step.

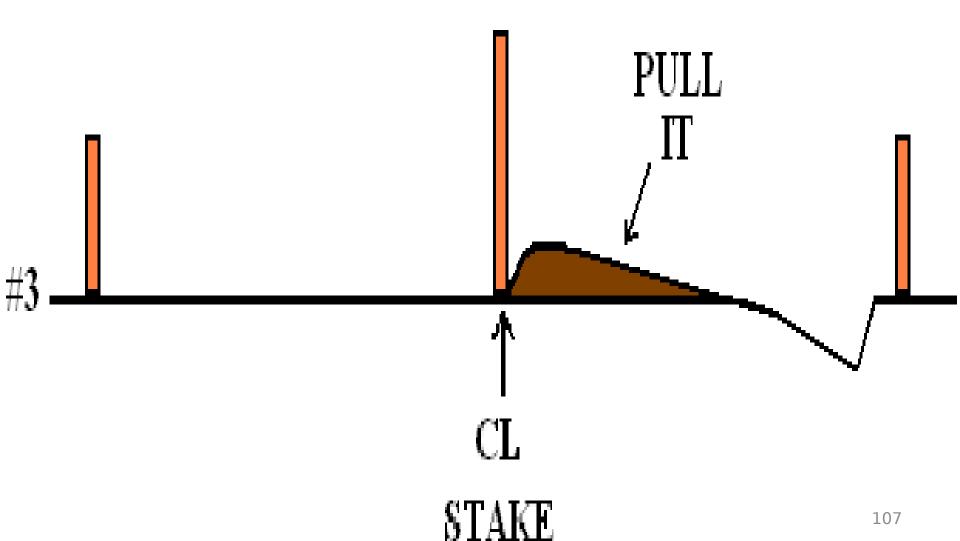
STEP #1 - MARK IT (MARKS THE DITCH I INF)



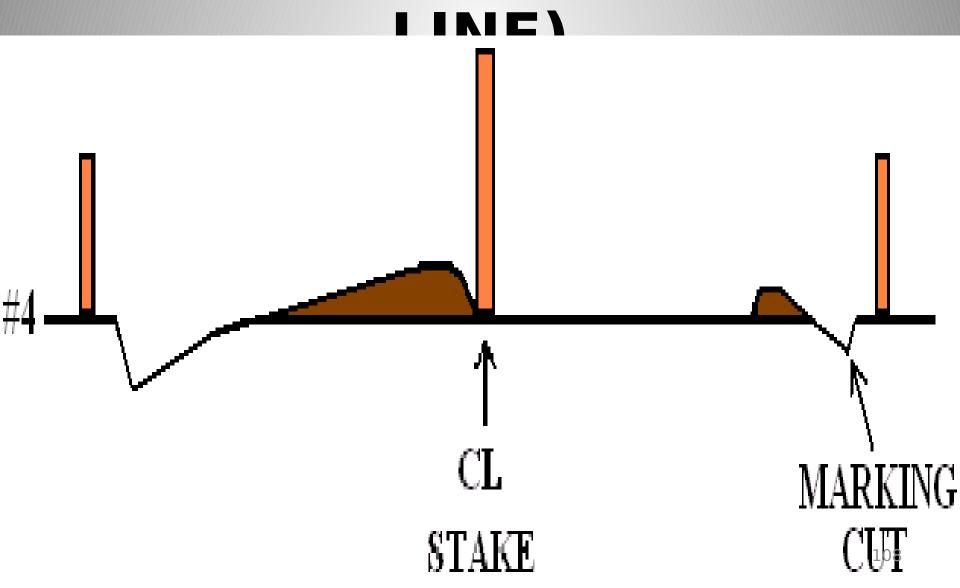
STEP #2 - CUT IT (FORMS THE DITCH)



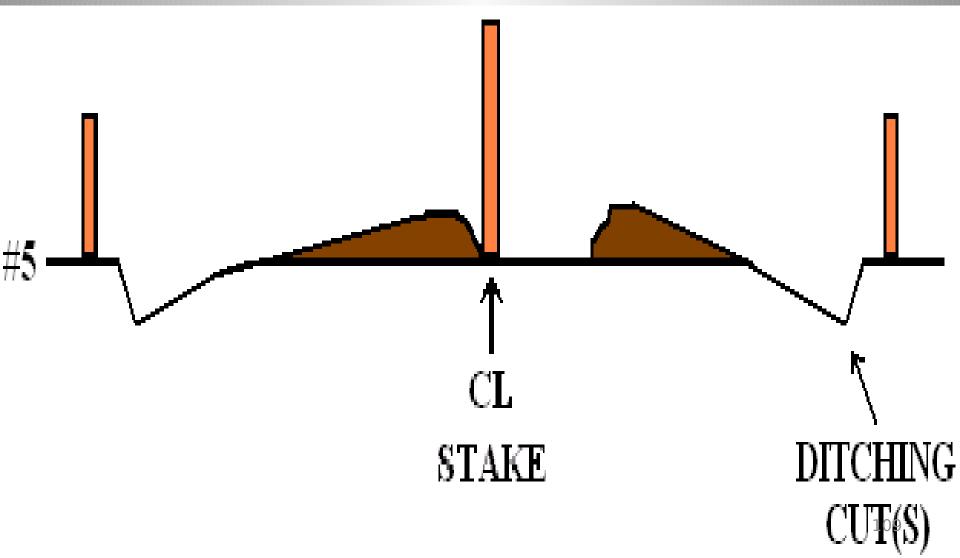
STEP # 3 - PULL IT (CREATES THE CHUIII DED!



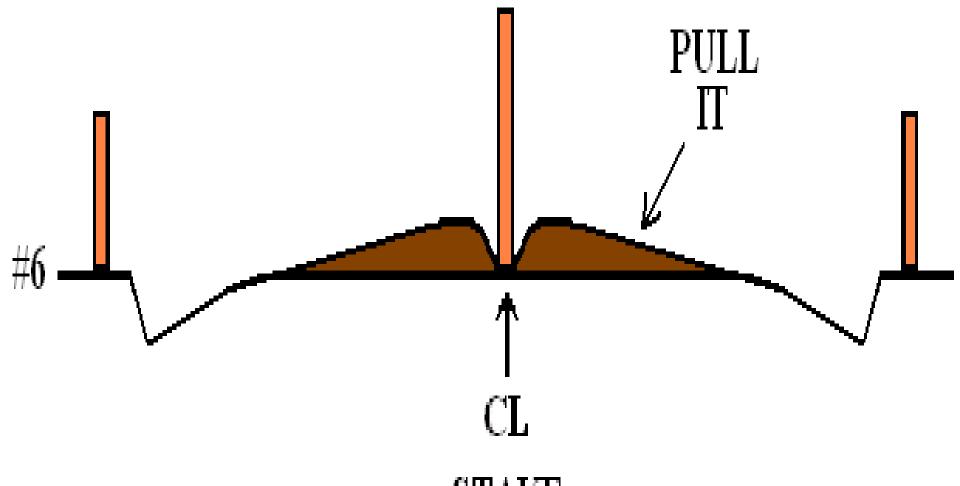
STEP #4 - MARK IT (MARKS THE DITCH



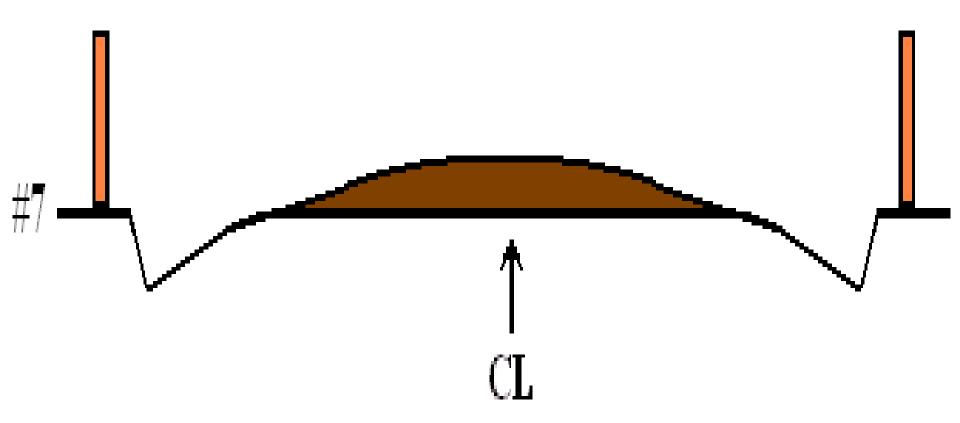
STEP #5 - CUT IT (FORMS THE DITCH)



STEP #6 - PULL IT (CREATES THE SHOULDER)



STEP #7 - CROWN IT (CREATES THE CROWN)



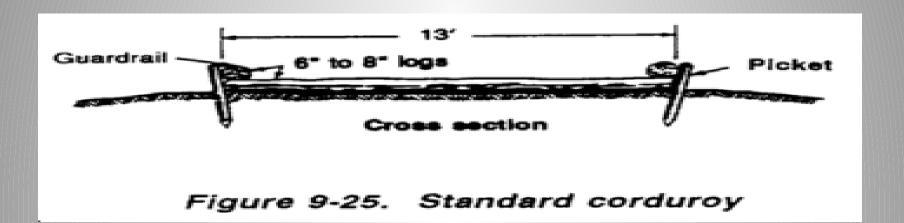
QUESTIONS



EXPEDIENT SURFACE ROADS

- Several types
 - -Corduroy
 - -Chespalling
 - -Landing mats
 - -Plank tread
 - -Sand grid

CORDUROY



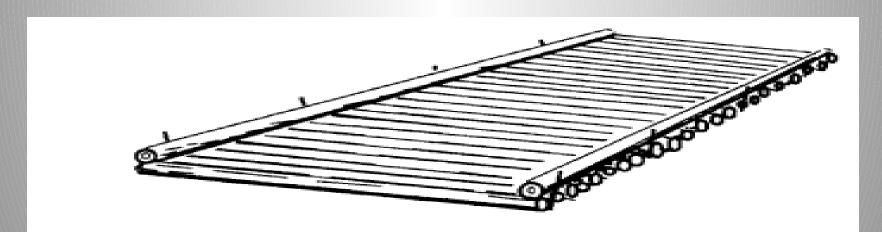
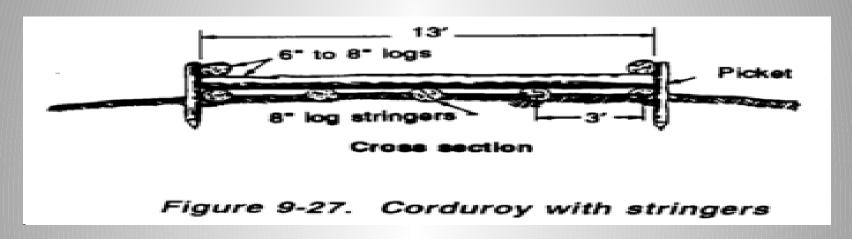
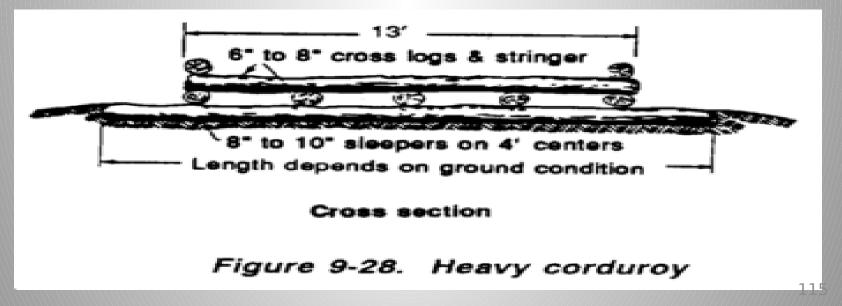


Figure 9-26. Standard corduroy - oblique view

CORDUROY



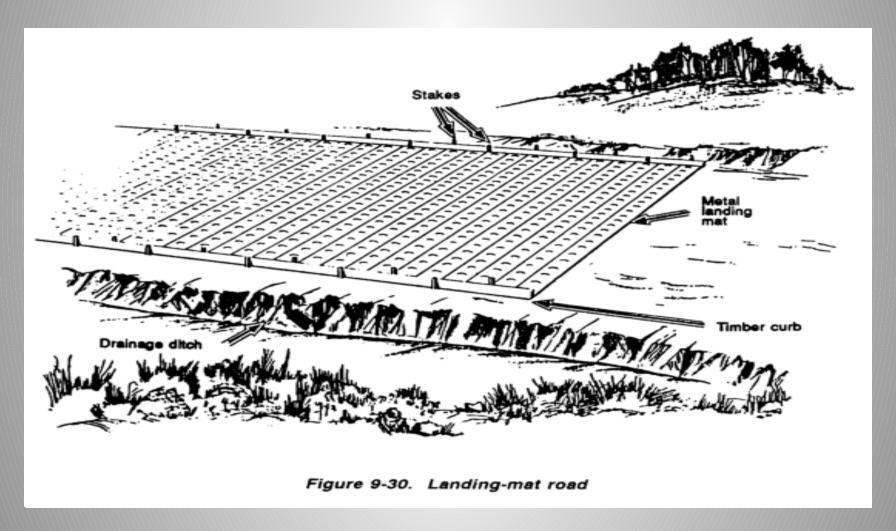


CHESPALING

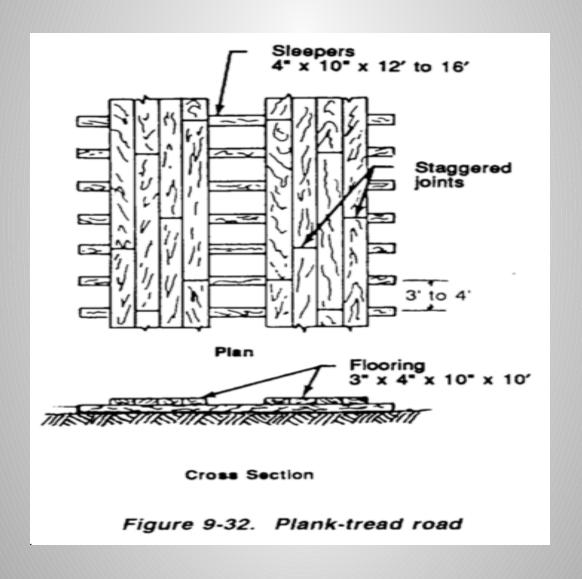


Figure 9-29. Chespaling

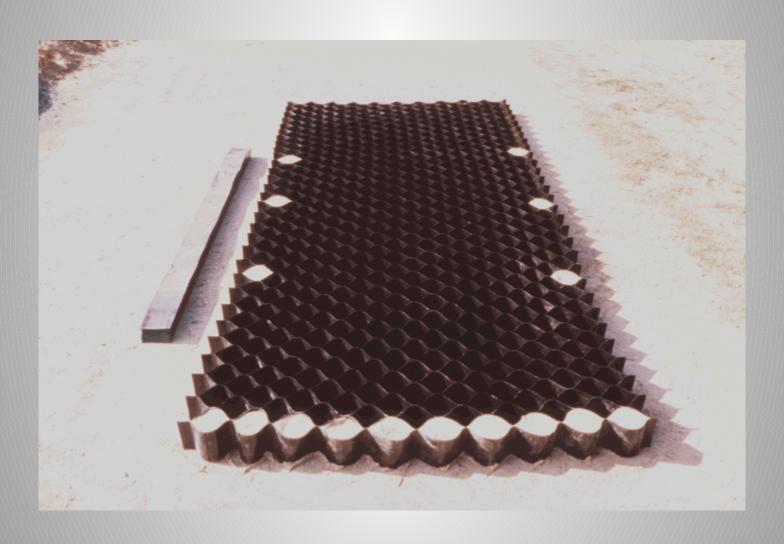
LANDING MAT



PLANK-TREAD



SAND GRID



QUESTIONS